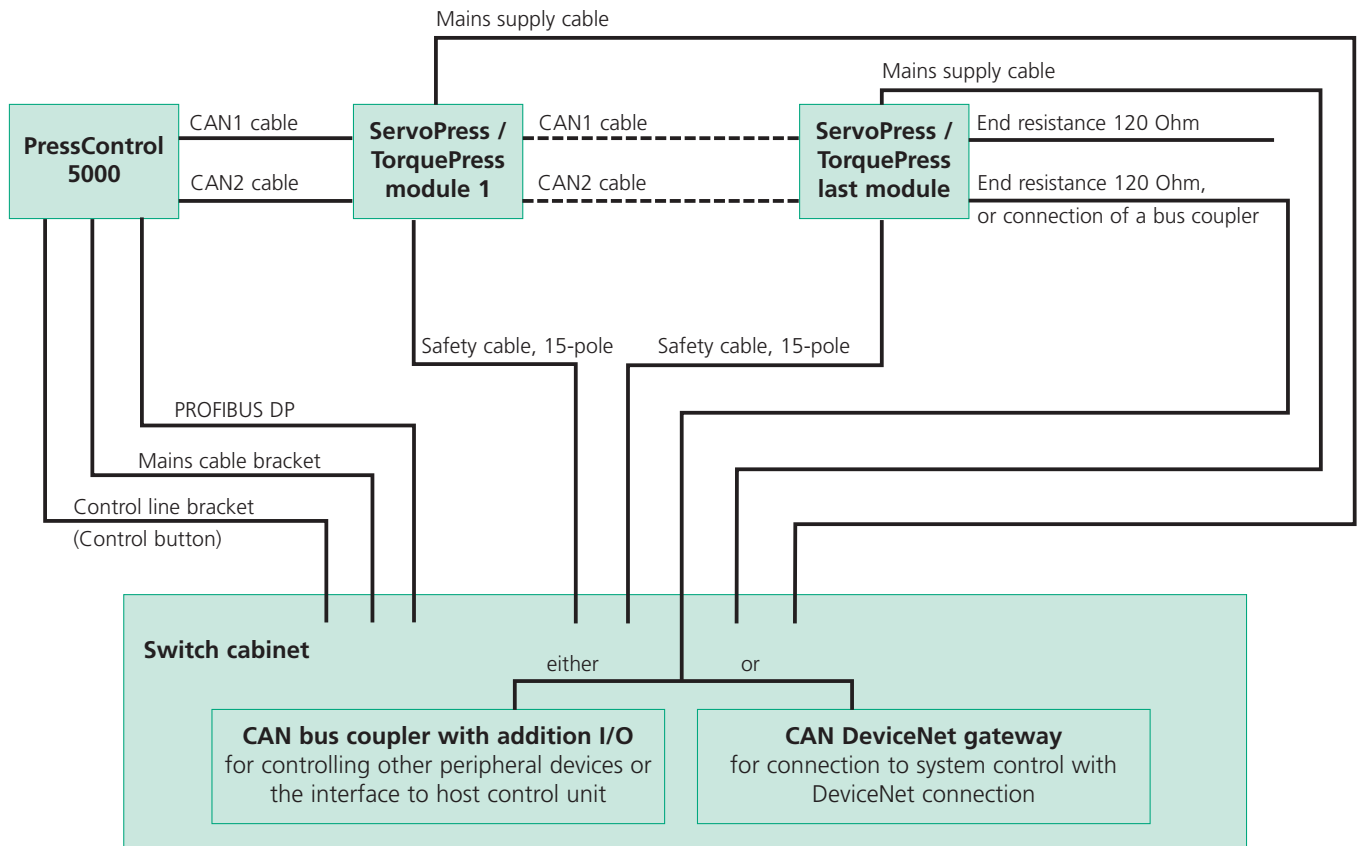


Typical system design of a SCHMIDT® ServoPress / TorquePress

When integrating the **SCHMIDT® ServoPress / TorquePress** into assembly lines, cable lengths need to be specified. Please indicate the cable lengths according to the table shown when making inquiries or orders. The following diagram shows the wiring.



Cable designation	Standard length	Maximum length	Desired length
PressControl 5000 -> ServoPress / TorquePress module 1			
CAN 1 / 2	3 m	max. 25 m all together	
Module 1 -> module "N"			
CAN 1 / 2	3 m	max. 25 m all together	
Switch cabinet -> PressControl 5000			
- Main cable	4 m		
- Control line	4 m		
Switch cabinet -> ServoPress / TorquePress module 1 ... "N"			
- Safety cable	5 m		
Switch cabinet -> module 1 ... "N"			
- Bus or interface cable	3 m	max. 25 m all together	